ROPE SELECTION GUIDE

INDUSTRY AT WORK



MANILA

Manila was once the preferred choice in cordage before synthetic fibers were developed. Manila rope still maintains some advantages to synthetic fiber rope; it's not affected by heat and has excellent resistance to UV (ultraviolet) rays.



JUTE

Jute is mainly used as a tying twine. It knots well, but due to its short fibers, does not have the strength of manila or sisal.

POLYPROPYLENE

Polypropylene rope is flexible and lightweight. It is rot-proof and floats in water; it resists oil, water, gasoline and most chemicals. Available twisted or braided, polypropylene rope is an economical general-purpose rope.



POLYESTER

Polyester is very strong and has excellent resistance to abrasion. It stretches less than nylon but does not absorb shock like nylon. Great for marine or industrial applications, Resistant to UV rays, rot, petroleum products and most chemicals.







Sisal fibers come from the agave and sisalana plants indigenous to the tropics. Sisal fibers share many characteristics with manila, but only 80% of its tensile strength. It is less expensive than manila and makes a good general-purpose rope.

COTTON

Cotton is a natural fiber, typically white in color. Cotton cordage is soft, making it pleasant to handle. Excellent for making knots.

POLYDAC

Polydac has the same qualities as polypropylene rope with the added features of resistance to abrasion and UV ray, as well as a softer feel.

NYLON

Nylon is known for its elasticity and tremendous shock absorbing qualities. It has good abrasion resistance, is rot proof and resists UV, petroleum products and most chemicals. Lasts 4-5 times longer than ropes made of natural fibers.

CHARACTERISTIC COMPARISON TABLE

| Fiber Type | Nylon | Polyester | Polypro | Polydac | Manila | Cotton |
|------------------------------------|-----------------|-----------------|--------------------|--------------------|---------------|----------------|
| STRENGTH | 1 | 2 | 3 | 4 | 5 | 6 |
| WET STRENGTH VS DRY STRENGTH | 85% | 100% | 100% | 100% | 115% | 115% |
| SHOCK LOAD ABILITY | 1 | 3 | 2 | 4 | 5 | 6 |
| FLOATS OR SINKS IN WATER | SINKS | SINKS | FLOATS | *FLOATS* | SINKS | SINKS |
| ELONGATION AT BREAK | 20-34% | 15%-20% | 15%-20% | 10%-15% | 10%-15% | 5%-10% |
| WATER ABSORPTION | 6% | ZERO | ZERO | ZERO | 100% | 100% |
| MELTING POINT | 480° F | 500° F | 330 [°] F | 275 [°] F | *DOESN'T MELT | *DOESN'T MELT |
| ABRASION RESISTANCE | 2 | 1 | 4 | 5 | 3 | 3 |
| RESISTANCE TO SUNLIGHT | GOOD | EXCELLENT | POOR | FAIR | GOOD | GOOD |
| RESISTANCE TO ROT | EXCELLENT | EXCELLENT | EXCELLENT | EXCELLENT | POOR | POOR |
| RESISTANCE TO ACIDS | POOR | GOOD | GOOD | GOOD | POOR | POOR |
| RESISTANCE TO ALKALIS | GOOD | POOR | GOOD | GOOD | POOR | POOR |
| RESISTANCE TO OIL AND GAS | GOOD | GOOD | GOOD | GOOD | POOR | POOR |
| ELECTRICAL CONDUCTIVITY RESISTANCE | POOR | GOOD | GOOD | GOOD | POOR | POOR |
| FLEXING ENDURANCE | 1 | 2 | 3 | 6 | 4 | 5 |
| SPECIFIC GRAVITY | 1.14 | 1.38 | .90 | .95 | 1.38 | 1.54 |
| STORAGE REQUIREMENTS | WET OR DRY | WET OR DRY | WET OR DRY | WET OR DRY | DRY ONLY | DRY ONLY |
| *CHAPS AT 350 ⁰ F | | | | | *2" DIAMET | ER OR GREATER* |

*CHARS AT 350⁰ F

^{*}2" DIAMETER OR GREATER^{*}

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